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This manual is designed to assist in the repairing of the Singer 700 Series machine. It is applicable to the following machine models: 750, 758, 756, 770, 778, 755, 771 and 775.

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Page 2 Disassembling Numbered Thread Tension Assembly Turn the thumb nut (B, Fig. 1a) to the left until the numeral "0" on the numbered dial stops opposite the center line between the plus and minus signs.

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Page 33 Service Manual May, 2014 33/38 Page Model 7285Q 17. Electronic component area -- continued -- CPU board and SW board are unitized and located on control panel in this model. Be sure to check number printed on board. 84084 Start/atop switch, reverse stitch switch and ndl.

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